



## Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 19

LOCTITE SF 7455 150ML

SDS No. : 153558

V003.0

Revision: 30.11.2023

printing date: 04.12.2023

Replaces version from: 10.06.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE SF 7455 150ML

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Primer, containing solvents

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapour.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central nervous system	
Aspiration hazard	Category 1
H304 May be fatal if swallowed and enters airways.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:**



**Contains**

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics

**Signal word:**

Danger

**Hazard statement:**

H225 Highly flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H336 May cause drowsiness or dizziness.  
H411 Toxic to aquatic life with long lasting effects.

**Supplemental information**

Contains: N-tert-Butyl-2-benzothiazolesulfenamide May produce an allergic reaction.

**Precautionary statement:  
Prevention**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.  
No smoking.  
P261 Avoid breathing vapors.  
P273 Avoid release to the environment.

**Precautionary statement:  
Response**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
P331 Do NOT induce vomiting.  
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

**Precautionary statement:  
Storage**

P403+P235 Store in a well-ventilated place. Keep cool.

**2.3. Other hazards**

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

<b>Hazardous components CAS-No. EC Number REACH-Reg No.</b>	<b>Concentration</b>	<b>Classification</b>	<b>Specific Conc. Limits, M-factors and ATEs</b>	<b>Add. Information</b>
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0 927-510-4 01-2119475515-33	50- 100 %	Aquatic Chronic 2, H411 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Flam. Liq. 2, H225 STOT SE 3, H336	inhalation:ATE = 23,31 mg/l;vapour	
cyclohexane 110-82-7 203-806-2 01-2119463273-41	5- < 10 %	Asp. Tox. 1, H304 STOT SE 3, H336 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Flam. Liq. 2, H225 Skin Irrit. 2, H315	M acute = 1 M chronic = 1	EU OEL
n-Hexane 110-54-3 203-777-6 01-2119480412-44	0,1- < 1 %	Flam. Liq. 2, H225 Repr. 2, H361f Asp. Tox. 1, H304 STOT RE 2, H373 Skin Irrit. 2, H315 STOT SE 3, H336 Aquatic Chronic 2, H411	STOT RE 2; H373; C >= 5 %	EU OEL
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8 202-409-1 01-2119492625-29	0,1- < 1 %	Skin Sens. 1, H317 Aquatic Chronic 1, H410 Aquatic Acute 1, H400	M acute = 10 M chronic = 1	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

After ingestion or vomit: danger of product entering the lung.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Redness, inflammation.

Vapors may cause drowsiness and dizziness.

Prolonged or repeated contact may cause eye irritation.

ASPIRATION: Coughing, shortness of breath, nausea. Delayed effect: bronchopneumonia or pulmonary oedema

#### **4.3. Indication of any immediate medical attention and special treatment needed**

Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause bronchopneumonia or pulmonary oedema.

Do not induce vomiting.

Seek medical attention from a specialist.

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

##### **Suitable extinguishing media:**

water, carbon dioxide, foam, powder

##### **Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

#### **5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

##### **Additional information:**

In case of fire, keep containers cool with water spray.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation.

Avoid contact with skin and eyes.

Wear protective equipment.

Keep away from sources of ignition.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

#### **7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

##### **Hygiene measures:**

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

#### **7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Store in a cool, dry place.

Do not store near sources of heat or ignition, or reactive materials.

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Primer, containing solvents

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Cyclohexane 110-82-7 [CYCLOHEXANE]	200	700	Time Weighted Average (TWA):	Indicative	ECTLV
Cyclohexane 110-82-7	200	700	Exposure limit(s):	4	TRGS 900
Cyclohexane 110-82-7			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
n-Hexane 110-54-3 [N-HEXANE]	20	72	Time Weighted Average (TWA):	Indicative	ECTLV
n-Hexane 110-54-3	50	180	Exposure limit(s):	8 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
n-Hexane 110-54-3			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
cyclohexane 110-82-7	aqua (freshwater)		0,207 mg/l				
cyclohexane 110-82-7	aqua (marine water)		0,207 mg/l				
cyclohexane 110-82-7	aqua (intermittent releases)		0,207 mg/l				
cyclohexane 110-82-7	sediment (freshwater)				16,68 mg/kg		
cyclohexane 110-82-7	sediment (marine water)				16,68 mg/kg		
cyclohexane 110-82-7	Soil				3,38 mg/kg		
cyclohexane 110-82-7	sewage treatment plant (STP)		3,24 mg/l				
cyclohexane 110-82-7	Air						
cyclohexane 110-82-7	Predator						no potential for bioaccumulation
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	aqua (freshwater)		0,0023 mg/l				
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Freshwater - intermittent		0,00071 mg/l				
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	aqua (marine water)		0,00023 mg/l				
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	sewage treatment plant (STP)		100 mg/l				
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	sediment (freshwater)				0,08 mg/kg		
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	sediment (marine water)				0,008 mg/kg		
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Soil				0,796 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	Workers	dermal	Long term exposure - systemic effects		300 mg/kg	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	Workers	inhalation	Long term exposure - systemic effects		2085 mg/m3	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	General population	dermal	Long term exposure - systemic effects		149 mg/kg	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	General population	inhalation	Long term exposure - systemic effects		447 mg/m3	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	General population	oral	Long term exposure - systemic effects		149 mg/kg	
cyclohexane 110-82-7	Workers	inhalation	Acute/short term exposure - local effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	inhalation	Acute/short term exposure - systemic effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	inhalation	Long term exposure - systemic effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	inhalation	Long term exposure - local effects		700 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	Workers	dermal	Long term exposure - systemic effects		2016 mg/kg	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Acute/short term exposure - systemic effects		412 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Acute/short term exposure - local effects		412 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	General population	dermal	Long term exposure - systemic effects		1186 mg/kg	no potential for bioaccumulation
cyclohexane 110-82-7	General population	oral	Long term exposure - systemic effects		59,4 mg/kg	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Long term exposure - systemic effects		206 mg/m3	no potential for bioaccumulation
cyclohexane 110-82-7	General population	inhalation	Long term exposure - local effects		206 mg/m3	no potential for bioaccumulation
n-Hexane 110-54-3	General population	inhalation	Long term exposure - systemic effects		16 mg/m3	
n-Hexane 110-54-3	Workers	dermal	Long term exposure - systemic effects		11 mg/kg	
n-Hexane 110-54-3	General population	dermal	Long term exposure - systemic effects		5,3 mg/kg	
n-Hexane 110-54-3	Workers	inhalation	Long term exposure - systemic effects		75 mg/m3	
n-Hexane 110-54-3	General population	oral	Long term exposure - systemic effects		4 mg/kg	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Workers	inhalation	Long term exposure - systemic effects		14 mg/m3	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Workers	inhalation	Acute/short term exposure -		14 mg/m3	

			systemic effects			
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Workers	inhalation	Long term exposure - local effects		14 mg/m3	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Workers	inhalation	Acute/short term exposure - local effects		14 mg/m3	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Workers	dermal	Long term exposure - systemic effects		67 mg/kg	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	Workers	dermal	Acute/short term exposure - systemic effects		534 mg/kg	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	inhalation	Long term exposure - systemic effects		3,5 mg/m3	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	inhalation	Acute/short term exposure - systemic effects		3,5 mg/m3	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	inhalation	Long term exposure - local effects		3,5 mg/m3	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	inhalation	Acute/short term exposure - local effects		3,5 mg/m3	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	dermal	Long term exposure - systemic effects		33 mg/kg	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	dermal	Acute/short term exposure - systemic effects		266 mg/kg	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	oral	Long term exposure - systemic effects		1 mg/kg	
N-tert-Butylbenzothiazole-2-sulphenamide 95-31-8	General population	oral	Acute/short term exposure - systemic effects		8 mg/kg	

**Biological Exposure Indices:**

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
Cyclohexane 110-82-7	1,2-Cyclohexane diol, with hydrolysis	Creatinine in urine	Sampling time period is for long-term exposures, at the end of the shift after several preceding ones./ Sampling time period is at end of exposure or at end of shift.	150 mg/g	DE BGW		
n-Hexane 110-54-3	Hexane-2,5-dione plus 4,5-Dihydroxy-2-hexanone	Urine	Sampling time: End of shift.	5 mg/l	DE BAT		
n-Hexane 110-54-3	Hexane-2,5-dione plus 4,5-Dihydroxy-2-hexanone (with hydrolysis)	Urine	Sampling time: End of shift.	5 mg/l	DE BGW		

**8.2. Exposure controls:**

Engineering controls:  
Ensure good ventilation/extraction.



**Respiratory protection:**

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	colourless, Clear
Odor	Aliphatic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	-75 °C (-103 °F)
Initial boiling point	96 - 98 °C (204.8 - 208.4 °F)
Flammability	Flammable liquid
Explosive limits	
lower	1,1 % (V);
upper	6,7 % (V);
Flash point	Upper/lower explosion limit
Auto-ignition temperature	-4 °C (24.8 °F); Tagliabue closed cup
Decomposition temperature	223 °C (433.4 °F)
	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	
(20 °C (68 °F); )	0,6 mm <sup>2</sup> /s
Viscosity (kinematic)	
(40 °C (104 °F); )	$\leq 20,5$ mm <sup>2</sup> /s
Solubility (qualitative)	Not miscible
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	Not applicable
	Mixture
Vapour pressure	5,33 kPa
(20 °C (68 °F))	
Density	0,68 g/cm <sup>3</sup> None

(20 °C (68 °F))  
Relative vapour density: 3,4  
(20 °C)  
Particle characteristics Not applicable  
Product is a liquid

## 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with strong oxidants.  
Acids.  
Reducing agents.  
Strong bases.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

carbon oxides.  
Hydrocarbons  
nitrogen oxides  
Rapid polymerisation may generate excessive heat and pressure.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydrocarbons, C7, n- alkanes, isoalkanes, cyclics 64742-49-0	LD50	> 5.840 mg/kg	rat	not specified
cyclohexane 110-82-7	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
n-Hexane 110-54-3	LD50	16.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
N-tert-Butyl-2- benzothiazolesulfenamide 95-31-8	LD50	6.850 mg/kg	rat	not specified

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	LD50	> 2.800 mg/kg	rat	other guideline:
cyclohexane 110-82-7	LD50	> 2.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
n-Hexane 110-54-3	LD50	> 2.000 mg/kg	rabbit	not specified
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	LD50	> 7.940 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	LC50	> 23,3 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	Acute toxicity estimate (ATE)	23,31 mg/l	vapour			Expert judgement
cyclohexane 110-82-7	LC50	> 32,880 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
n-Hexane 110-54-3	LC50	> 31,86 mg/l	vapour	4 h	rat	not specified

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
cyclohexane 110-82-7	irritating		rabbit	Weight of evidence
n-Hexane 110-54-3	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	not irritating		rabbit	FDA Guideline
cyclohexane 110-82-7	slightly irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
n-Hexane 110-54-3	not irritating		rabbit	not specified

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
cyclohexane 110-82-7	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
n-Hexane 110-54-3	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
cyclohexane 110-82-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
cyclohexane 110-82-7	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
n-Hexane 110-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
n-Hexane 110-54-3	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	ambiguous	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
cyclohexane 110-82-7	negative	inhalation: vapour		rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
n-Hexane 110-54-3	negative	inhalation: vapour		mouse	not specified
n-Hexane 110-54-3	negative	inhalation: vapour		rat	not specified

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
n-Hexane 110-54-3	not carcinogenic	inhalation: vapour	2 y 6 h/d; 5 d/w	mouse	female	OECD Guideline 451 (Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
cyclohexane 110-82-7	NOAEL F1 7000 ppm	two- generation study	inhalation: vapour	rat	equivalent or similar to OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
n-Hexane 110-54-3	NOAEL P 9000 ppm NOAEL F1 3000 ppm NOAEL F2 3000 ppm	Two generation study	inhalation: vapour	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Assessment	Route of exposure	Target Organs	Remarks
cyclohexane 110-82-7	Category 3 with narcotic effects.			

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
cyclohexane 110-82-7		inhalation: vapour	13-14 w 6 h/d, 5 d/w	mouse	EPA OPPTS 870.3465 (90-Day Inhalation Toxicity)
n-Hexane 110-54-3	NOAEL 568 mg/kg	oral: gavage	90 d 5 d/w	rat	not specified
n-Hexane 110-54-3	NOAEL 500 ppm	inhalation: vapour	90 d 6 h/d; 5 d/w	mouse	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
N-tert-Butyl-2- benzothiazolesulfenamide 95-31-8	LOAEL >= 200 mg/kg	oral: gavage	daily	rat	not specified

**Aspiration hazard:**

The mixture is classified based on Viscosity data.

Hazardous substances CAS-No.	Viscosity (kinematic) Value	Temperature	Method	Remarks
cyclohexane 110-82-7	0,41 mm <sup>2</sup> /s	40 °C	not specified	
n-Hexane 110-54-3	0,45 mm <sup>2</sup> /s	25 °C	not specified	

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	LL50	8,2 mg/l	96 h	Pimephales promelas	EPA-660 (Methods for Acute Toxicity Tests with Fish, Macroinvertebrates and Amphibians)
cyclohexane 110-82-7	LC50	4,53 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
n-Hexane 110-54-3	LC50	> 1 - 10 mg/l	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)
N-tert-Butyl-2- benzothiazolesulfenamide 95-31-8	LC50	1,38 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	EL50	4,5 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
cyclohexane 110-82-7	EC50	0,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
n-Hexane 110-54-3	EC50	2,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N-tert-Butyl-2- benzothiazolesulfenamide 95-31-8	EC50	1,3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	NOELR	2,6 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
N-tert-Butyl-2- benzothiazolesulfenamide 95-31-8	NOEC	0,08 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	EL50	3,1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	NOELR	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
cyclohexane 110-82-7	EC50	9,317 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
cyclohexane 110-82-7	NOEC	0,95 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
n-Hexane 110-54-3	EC50	> 1 - 10 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	EC50	0,071 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	NOEC	0,023 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
cyclohexane 110-82-7	IC50	29 mg/l	15 h	other:	not specified
n-Hexane 110-54-3	EC50	> 1 - 10 mg/l	3 h	not specified	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

#### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	readily biodegradable	aerobic	77,05 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
cyclohexane 110-82-7	readily biodegradable	aerobic	77 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
n-Hexane 110-54-3	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

#### 12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration n factor (BCF)	Exposure time	Temperature	Species	Method
cyclohexane 110-82-7	167			Pimephales promelas	QSAR (Quantitative Structure Activity Relationship)

#### 12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	4,66		EU Method A.8 (Partition Coefficient)
cyclohexane 110-82-7	3,44	25 °C	QSAR (Quantitative Structure Activity Relationship)
n-Hexane 110-54-3	4	20 °C	other guideline:
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	3,36	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

#### 12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 64742-49-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
cyclohexane 110-82-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
n-Hexane 110-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
N-tert-Butyl-2-benzothiazolesulfenamide 95-31-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.



**SECTION 14: Transport information****14.1. UN number or ID number**

ADR	1206
RID	1206
ADN	1206
IMDG	1206
IATA	1206

**14.2. UN proper shipping name**

ADR	HEPTANES (solution)
RID	HEPTANES (solution)
ADN	HEPTANES (solution)
IMDG	HEPTANES (solution)
IATA	Heptanes (solution)

**14.3. Transport hazard class(es)**

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

**14.4. Packing group**

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

**14.5. Environmental hazards**

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (D/E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content 100 %  
(2010/75/EC)

## 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

## National regulations/information (Germany):

WGK: WGK 2: significantly water endangering (Ordinance on facilities for handling substances that are hazardous to water (AwSV) )  
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 3

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H336 May cause drowsiness or dizziness.  
H361f Suspected of damaging fertility.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.  
H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

## Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,  
Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**

