

TEROSON MS 931

November 2022

PRODUCT DESCRIPTION

TEROSON MS 931 provides the following product characteristics:

Technology	Silane-modified polymer
Product Type	Sealant
Application	Assembly

TEROSON MS 931 is a one-component sealant based on silane-modified polymer, which can be applied by pouring and extruding. The material cures by reaction with moisture to a soft elastic product. The skin formation and curing times are dependent on humidity and temperature, and the curing time also depends on joint depth. By increasing the temperature and moisture these times can be reduced; low temperature as well as low moisture retard the process. TEROSON MS 931 is free of solvents, isocyanates, silicones and PVC, and is odorless. The sealant also demonstrates good UV resistance and can therefore be used for interior and exterior applications. TEROSON MS 931 allows accelerated curing as two-component material. See separate data sheets Teroson MS Power & Speed Technology or Teroson MS 2c-Technology.

Application Areas:

TEROSON MS 931 can be used for the following applications:

- as a fluid sealing in frame profiles of louvered ceilings in clean rooms
- as sealing compound for electronic parts and in filter manufacture
- for bonding mineral fiber mats in the manufacture of façade elements.
- for spraying as an elastic coating.

TECHNICAL DATA

Cure	Humidity
Appearance	White, Grey, Black
Consistency	Liquid, Self Levelling
Density, g/cm ³	approx. 1.6
Skin formation time, min*	10 to 25
Cure rate, mm/24 hrs	approx. 3 to 4
Shore-A-hardness (ISO 868, Durometer A)	approx. 30
Tensile strength (acc. to ISO 37), MPa	0.8
Elongation at break (acc. to ISO 37, speed 200 mm/min), %:	approx. 100

Volume change (DIN 52451), %	<2
Application Temperature, °C	5 to 40
In service temperature range, °C	-40 to 80
Short exposure (up to 1 h), °C	120
Viscosity*, Pa.s	ca. 15
Equipment	Physica
Measuring System	plate/plate
*ISO 291 Standard climate	23° C, 50 % relative humidity

DIRECTIONS FOR USE

Preliminary Statement:

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

Pre-Treatment:

The substrates must be clean, dry, oil- and grease free. Depending on the surface it can be necessary to roughen the surface or to use a primer/adhesion promoter to provide best adhesion. . When manufacturing plastics, external release agents are often used; these agents must be accurately removed prior to starting bonding or sealing. Due to the different compositions of paints, especially powder paints and the large number of different substrates, application trials before use are necessary. For cleaning, TEROSON VR 10 or TEROSON SB 450 from the Henkel portfolio are suitable. . When bonding and sealing PMMA, e.g. Plexiglas®, and polycarbonate, e.g. Makrolon® or Lexan®, under tension, stress corrosion cracking may occur. Application trials before use are necessary. There is no adhesion to polyethylene, polypropylene and PTFE. Substrates not mentioned above should be subject to trials. .

Application:

Application from 290 ml cartridges is made with the Hand or Air Pressure Pistols, in the case of compressed air application a pressure of 2 to 5 bar is required. Low material temperatures of the sealant will lead to an increase of viscosity, resulting in a lower extrusion rate. This can be avoided by bringing the sealant up to room temperature prior to application. TEROSON MS 931 can also be applied from hobbocs or drums with high pressure pumps with follower plates. See separate application directions of Teroson MS products in hobbocs and drums.

Cleaning:

For cleaning application equipment contaminated with uncured TEROSON MS 931 we recommend the use of Cleaner+Diluent Teroson A, D or FL.

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

Storage:

Frost-Sensitive	No
Recommended storage temperature, °C	10 to 25
Shelf-life (in unopened original 12 packaging), months	

ADDITIONAL INFORMATION**Disclaimer:**

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