



## Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 8

TECHNOMELT AS 9268 H known as CX412 Q 9268 H 11,3/200

SDS No. : 44813  
V001.18

Revision: 14.03.2023

printing date: 20.03.2023

Replaces version from: 11.04.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

TECHNOMELT AS 9268 H known as CX412 Q 9268 H 11,3/200

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
assembly adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA  
Henkelstr. 67  
40589 Düsseldorf

Germany

Phone: +49 211 797 0

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).  
[SDSinfo.Adhesive@henkel.com](mailto:SDSinfo.Adhesive@henkel.com)

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

##### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

##### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Contains no dangerous substances exceeding the limits of the EU-Regulation

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

##### Inhalation:

Move to fresh air, consult doctor if complaint persists.

##### Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

##### Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

##### Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### 4.2. Most important symptoms and effects, both acute and delayed

No data available.

#### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

##### Suitable extinguishing media:

All common extinguishing agents are suitable.

##### Extinguishing media which must not be used for safety reasons:

High pressure waterjet

#### 5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

#### 5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Store in a cool, dry place.

**7.3. Specific end use(s)**

assembly adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for

Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
[DUSTS, NON-SPECIFIC, INHALABLE FRACTION]			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

**Hand protection:**

Wear heat resistance gloves while working with the hot melt (EN 407).

**Eye protection:**

Protective goggles

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear protective equipment.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway), or equivalent.

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Delivery form	cartridges
Colour	light
Odor	Acetic acid medium
Physical state	solid
Melting point	82 - 90 °C (179.6 - 194 °F) (Softening Point)
Solidification temperature	Not applicable, Product is a solid.
Initial boiling point	Not applicable, Decomposes before boiling point is reached
Flammability	The product is not flammable.
Explosive limits	Not applicable, Product is a solid.
Flash point	No flash point up to 200 °C
Auto-ignition temperature	Not applicable, Product is a solid.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Not applicable, Product is a solid.
Viscosity, dynamic (Brookfield; 160 °C (320 °F); speed of rotation: 5 min-1; Spindle No: 27; Conc.: 100 % product)	22.500 - 31.500 mPa.s TE1002-208; Viscosity by Brookfield
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	< 0,1 hPa
Density (20 °C (68 °F))	1 g/cm <sup>3</sup> no method / method unknown
Relative vapour density:	Not applicable, Product is a solid.
Particle characteristics	Not applicable Product is not powder.

**9.2. Other information**

Other information not applicable for this product

## SECTION 10: Stability and reactivity

**10.1. Reactivity**

None if used for intended purpose.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

None if used for intended purpose.

**10.5. Incompatible materials**

None if used properly.

**10.6. Hazardous decomposition products**

No decomposition if used according to specifications.

**SECTION 11: Toxicological information****General toxicological information:**

To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

No data available.

**Acute dermal toxicity:**

No data available.

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

No data available.

**Serious eye damage/irritation:**

No data available.

**Respiratory or skin sensitization:**

No data available.

**Germ cell mutagenicity:**

No data available.

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

No data available.

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains, soil or bodies of water.

**12.1. Toxicity****Toxicity (Fish):**

No data available.

**Toxicity (aquatic invertebrates):**

No data available.

**Chronic toxicity (aquatic invertebrates):**

No data available.

**Toxicity (Algae):**

No data available.

**Toxicity (microorganisms):**

No data available.

**12.2. Persistence and degradability**

No data available.

**12.3. Bioaccumulative potential**

No data available.

**12.4. Mobility in soil**

No data available.

#### 12.5. Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or vPvB.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

### SECTION 14: Transport information

#### 14.1. UN number or ID number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EU)	0 %

**15.2. Chemical safety assessment**

A chemical safety assessment has been carried out.

**National regulations/information (Germany):**

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV) )  
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 11

**SECTION 16: Other information**

ED: Substance identified as having endocrine disrupting properties  
EU OEL: Substance with a Union workplace exposure limit  
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148  
EU EXPLD 2: Substance listed in Annex II, Reg (EC) No. 2019/1148  
SVHC: Substance of very high concern (REACH Candidate List)  
PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria  
PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria  
vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**