

Technical Data Sheet

BONDERITE S-MA 98

Known as Novaseal AS 98 October 2016

PRODUCT DESCRIPTION

BONDERITE S-MA 98 provides the following product characteristics:

Technology	Surface Treatment
	Water Based Anti-Weld Splatter Agent
Application	Automotive Industry

BONDERITE S-MA 98 is a water based, body-in-white anti-weld splatter agent material.

This product is applied prior to a welding operation and reduces the deposit of weld splatter on the unpainted automobile. BONDERITE S-MA 98 is easily removed in the alkaline cleaner stage of the conversion coating line, or, if desired, can be removed with water washing.

TECHNICAL DATA

Appearance	Homogeneous colorless liquid
Density at 20°C	1.03
pH (undiluted)	9.5

DIRECTIONS FOR USE

Preliminary statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Equipment:

BONDERITE S-MA 98 is applied by hand, spray, halo ring or by suitable car wash equipment. It is used as received, no dilution is needed.

Application:

BONDERITE S-MA 98 is typically applied by hand-held or stationary spray equipment such as a conventional cup, pressure pot or airless spray unit, a hand pump pressurized spray container or other similar equipment.

Removal:

BONDERITE S-MA 98 is easily removed in the alkaline process cleaner of the phosphate system or it can be rinsed off with water.

Storage

Recommended Storage Temperature, °C	5 to 40
Shelf-life, months	24
(in unopened original packaging)	

Classification

Please refer to the corresponding Material Safety Data Sheets for details on:

Hazards identification Transport information Regulatory information



ADDITIONAL INFORMATION

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any

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